



**THE INNOVATORS.  
THE FRONTRUNNER.  
THE QUALITY MAKERS.**

**AUTOPACK**  
**INDUSTRIES**

- ✓ BLISTER MACHINE FORMAT PARTS
- ✓ COMPACT R&D BLISTER MACHINES

# ABOUT US

**The cost of quality is time and patience, but result is customer satisfaction, which is priceless for us at AUTOPACK INDUSTRIES.**

To be successful in business, it's utmost important to be successful in exceeding customers' expectations. Since our inception, in the year 2000, we surge ahead with a vision to exceed the requirements of our valuable customers from across the globe. The entire team of AUTOPACK INDUSTRIES regardless of their roles and responsibilities work diligently to deliver excellence with extreme integrity and highest ethical principles.

Dedication does not have an off-season. Dedicated to quality, we are acknowledge to manufacture Change Parts & Spare Parts of PVC-ALU and ALU-ALU Blister Packing Machine and Cartoning Machines (Indian as well as Imported), Allied Spares, different range of Compact & Fully Automatic R&D Blister Machines for Exhibit Batches, De-Blistering Machine, Tool Comfort, Universal Batch Code Printing Unit and other special purpose Blister Machines.

Escorted by Mr. Dinesh Surti, AUTOPACK INDUSTRIES has witnessed tremendous heights of success over the years. It is his in-depth insights and industry experience that AUTOPACK INDUSTRIES has emerged as a frontrunner for all types of tablet & capsules packing machines.

At AUTOPACK INDUSTRIES we believe, one need to constantly upgrade and update themselves in order to match the industry standards. In doing so, we consistently upgrade our technology, processes and system to meet the ever evolving needs of our customers and the market.

AUTOPACK INDUSTRIES is a team of 80+ skilled and experienced professionals, who are inspired to make new ideas work and to deliver innovation. Spanning over 33,000 Sq. Ft. area, AUTOPACK INDUSTRIES is located at Ahmedabad, Gujarat India. It is well connected to roadways, railways and airways.

At AUTOPACK INDUSTRIES, the deal does not complete on product delivery, rather it just marks a new beginning of an on-going relationship. We extend complete back - up support and after sales service, anytime and anywhere across the globe.

The perfection and devotion with which our professionals work have helped us capture major markets in Indian Subcontinent, East Asia, Middle East and South East Asia.

Determined to further widen our wings, we are all set to leave our mark, worldwide.



## OUR VISION

- ☞ To continue as a highly respected global company
- ☞ To emerge as one of the leaders in pharmaceutical industry
- ☞ To sustain our reputation of providing customer delight



## OUR MISSION

- ☞ To deliver the best product possible
- ☞ To maintain healthy and strong relationship with customer
- ☞ To abide by transparent and honest work module



## OUR QUALITY POLICY

Each and every product undergoes stringent quality test under expert professionals to ascertain the quality of end product. Focused to attain customer satisfaction, we offer our products in customized finishes at compatible prices.

# CLEAR LAB mini R & D - BLISTER PACKING MACHINE

CLEAR LAB mini machine is a flat-bed blister packing machine, which can be utilized for thermo forming and cold forming. The CLEAR LAB mini machine is compact and customizable. It can be used for clinical trial laboratories and facilities requiring low volume packaging solutions.

## SALIENT FEATURES:

- ☞ High speed servo driven web indexing.
- ☞ User friendly HMI with touch screen (Human Machine Interface).
- ☞ Best option for R & D trials.
- ☞ Pneumatic driven stations and controlled by fully functional high speed PLC.
- ☞ Pneumatic- Festo make for fast response, oil free, minimum wear and tear and easy maintenance.
- ☞ Snap in type change parts with quick change over.
- ☞ Modular balcony construction complying with cGMP standards.



**Note:** Autopack Industries have policy of continuous development and improvement; we reserve the right to modify the dimensions & specifications of them without prior notice.



**FORMING STATION**



**SEALING STATION**



**HIGH-SPEED SERVO BASE  
WEB INDEXING**

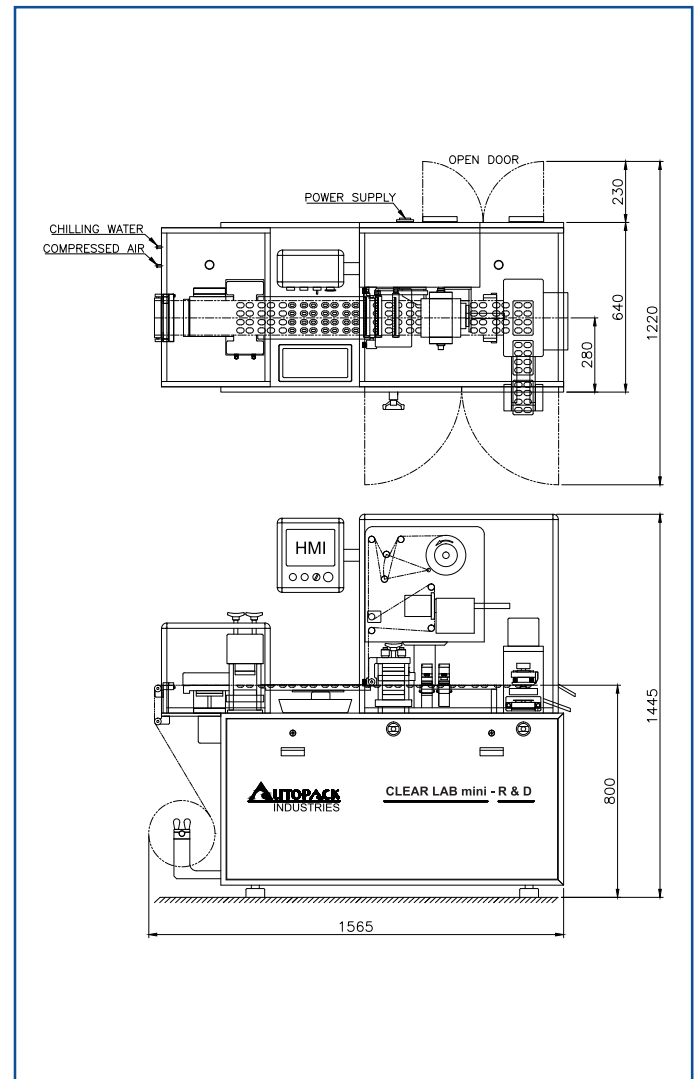


**PUNCHING TOOL WITH  
DISCHARGE CONVEYOR  
FOR SMOOTH PRODUCT  
HANDLING**

**TECHNICAL DATA:**

01	Blister Size - Minimum	30 x 50
02	Blister Size - Maximum	68 X 110
03	Forming Depth	12 mm
04	Forming Film	PVC and ALU/ALU, PVC / PVDC & ACLAR
05	Base Foil Roll Diameter	250 mm maximum
06	Base Foil Width	120 mm
07	Lidding Foil	Heat sealable aluminum or paper
08	Lid Foil Roll Diameter	150 mm
09	Lidding Foil Width	120 mm
10	Number Of Cycles - Pvc	Max. 20 cycles/min.
11	Machine Dimensions	Approx. - L=1565, W=640, H=1445 (in mm)
12	Machine Weight	Approx - 600 kg
13	Air Consumption	Approx. 7.2 cfm. at 6 bar pressure
14	Power Supply	440V, 50 Hz, connected load approx. 4.0 KW
15	Cooling Water	Approx. 120 lit./hour at 12 +/-2 degree centigrade.

**SCHEMATIC LAYOUT:**



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# AP-1712 COMPAK-BLISTER MACHINE

AP-1712 COMPAK machine is a flat-bed blister packing machine, which can be used for thermo forming and cold forming. The AP-1712 COMPAK Blister Packing machine can be customized as per the requirements of clinical trial laboratories and facilities requiring low volume packaging solutions. It optimally contributes to the technology and processes of larger production machines to generate high quality packaging.

Autopack's AP-1712 COMPAK machine is compact and commercially competitive in the category of blister packing machine for clinical trial laboratories. Designed with high-end technology and processes of larger production machines, it can help you generate high quality packaging.

## SALIENT FEATURES:

- ☞ Pneumatic driven stations and controlled by fully functional high speed PLC
- ☞ High-speed servo driven web indexing
- ☞ User-friendly HMI (Human Machine Interface) with touch screen
- ☞ Best option for R&D trials
- ☞ Ensures equivalent quality of blisters, when scaled up to commercial production
- ☞ Pneumatic-Festo ensures fast response, oil-free, minimum wear and tear and easy maintenance
- ☞ Snap in type change parts with quick change over
- ☞ Modular balcony construction complying with cGMP standards

## OPTIONAL FEATURES:

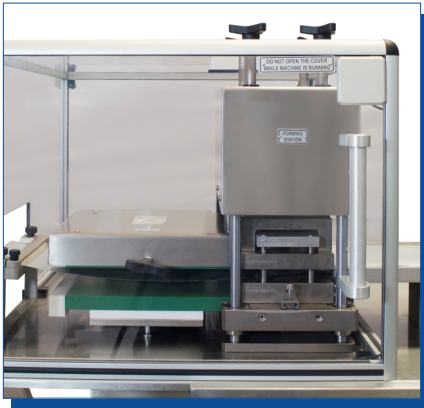
- ☞ Perforation ☞ Over Printing ☞ Pin Hole Detection

## CONTROLS YOUR SCHEDULE:

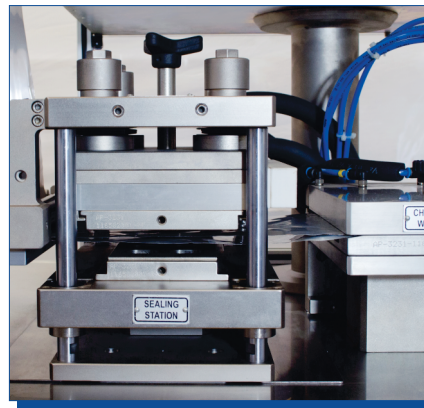
Why wait until your Production Department can fit your small R&D batches into their busy schedule? AP-1712 COMPAK blister gives your lab total control; hence, clinical trials and stability studies can be completed in time and to budget. Resultantly, it helps you save on R&D on day-to-day basis, thus generating extra profits on the marketplace. Moreover, your blister-packing department no longer has to clean and set-up large scale packaging equipment for small batches.



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**FORMING STATION**



**SEALING STATION**

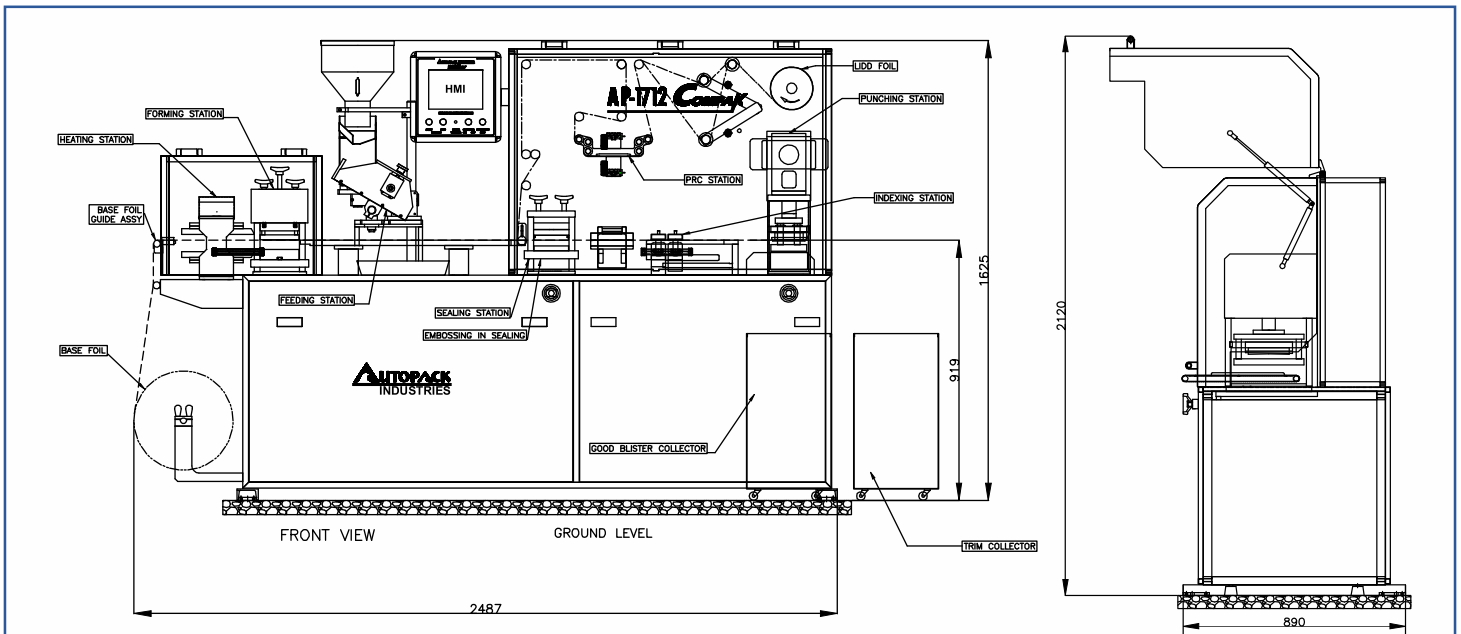


**HIGH-SPEED SERVO BASE WEB INDEXING**



**PUNCHING TOOL WITH DISCHARGE CONVEYOR FOR SMOOTH PRODUCT HANDLING**

**SCHEMATIC LAYOUT:**



**TECHNICAL DATA:**

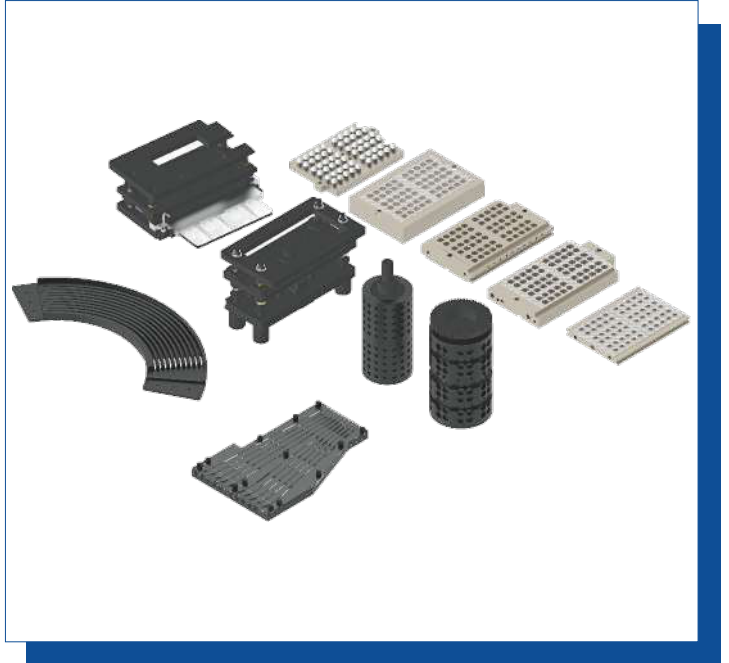
01	Blister Size - Minimum	35 x 42
02	Blister Size - Maximum	108 x 150
03	Forming Depth	12 mm
04	Forming Film	PVC, PVC/PVDC, PVC/PE/PVDC, ACLAR and ALU/ALU
05	Base Foil Roll Diameter	320 mm Maximum
06	Base Foil Width	170 mm
07	Lidding Foil	Heat Sealable Aluminum Or Paper
08	Lid Foil Roll Diameter	150 mm

09	Lidding Foil Width	170 mm
10	Number Of Cycles - Pvc	Max. 30 cycles/min.
11	Machine Dimensions	Approx. - L=2500, W=890, H=2120 (in mm)
12	Machine Weight	Approx - 1200 kg
13	Air Consumption	Approx. 3.5 cfm. at 6 bar pressure
14	Power Supply	415 V, 50 Hz, Connected Load Approx. 9 KW
15	Cooling Water	Approx. 120 lit./hour at 12 +/-2 Degree Centigrade.

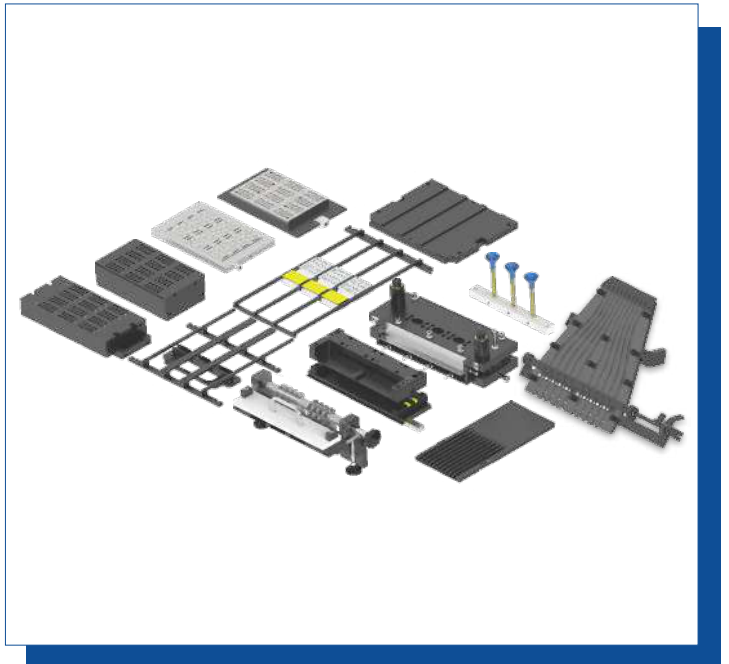
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# CHANGE PARTS

AUTOPACK INDUSTRIES is one of the leading manufacturer of Blister Pack Machine Change Parts for Flat Bed Blister Packing Machines, Rotary Blister Packing Machines, Cartoning Machines and Allied Spares (Indian as well as Imported). We deliver high quality product at competitive price, in-time. With an attempt to surpass customer requirements we offer tailor-made solutions.



# CHANGE PARTS FOR IMPORTED MACHINE:



# DE-BLISTER MACHINE - DBT

DBT is a Semi-Automatic De-Blistering Machine helps to emptying capsules and tablets from rejected PVC/ALU and ALU/ALU Blisters. It is an ideal alternative to manual emptying of Blisters. It helps to prevent damage of good products. No need of the Change Parts for the same.

## FEATURES:

- ☞ cGMP-Design of machine ensures easy cleaning
- ☞ Change over within 2 minutes
- ☞ Automatic segregation of product and foil
- ☞ Includes a movable tray for collecting good products and movable trolley for waste collection
- ☞ Noiseless and vibration-free machine
- ☞ Damage free removal of finished product from packaging
- ☞ Every component in contact with the tablets is made of steel 316
- ☞ Its roller technology assures a good percentage of recovered tablets without damage
- ☞ Reduction of physical discomfort for operators



## TECHNICAL SPECIFICATIONS:

- ❶ Blister size: Minimum: 25 mm x 25 mm,  
Maximum: 145 mm x 240 mm
- ❷ 40 Blister per minute  
(Depending on efficiency of operating person)
- ❸ Equipment size: 500 mm x 560 mm x 1000 mm height
- ❹ Weight: 40 kg.
- ❺ Voltage: 230 volt, Single phase, Frequency: 50 Hz

# TOOL COMFORT

It is used to carry full set of format parts from store to packing area. Safety and shelf life of Blister Format Parts has been a growing concern for pharmaceutical companies. Format parts often got damaged in handling. AUTOPACK INDUSTRIES has introduced Tool Comfort. It is format parts carrier with compact design and convenient to handle. It helps during changeover of the machine. It is safe and easy.



## SALIENT FEATURES:

- ❶ Robust & Compact Design
- ❷ Customizable As Per Machine Model
- ❸ Safe Transfer Of Format Parts
- ❹ Ensures Longevity Of Format Parts

# INFRASTRUCTURE


When we don't pay attention to infrastructure, soon we go outdated. Hence, at AUTOPACK INDUSTRIES we pay high attention to upgrade and update our infrastructure, time and again.

Our manufacturing unit is well-equipped with advanced and state-of-the-art technology, processes and systems. This empowers us to extend uncompromised quality and ensure in-time delivery.

Moreover, our service station, repairing management sectors and other departments are well maintained and upgraded to world-class standards.



# **AUTOPACK** INDUSTRIES

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